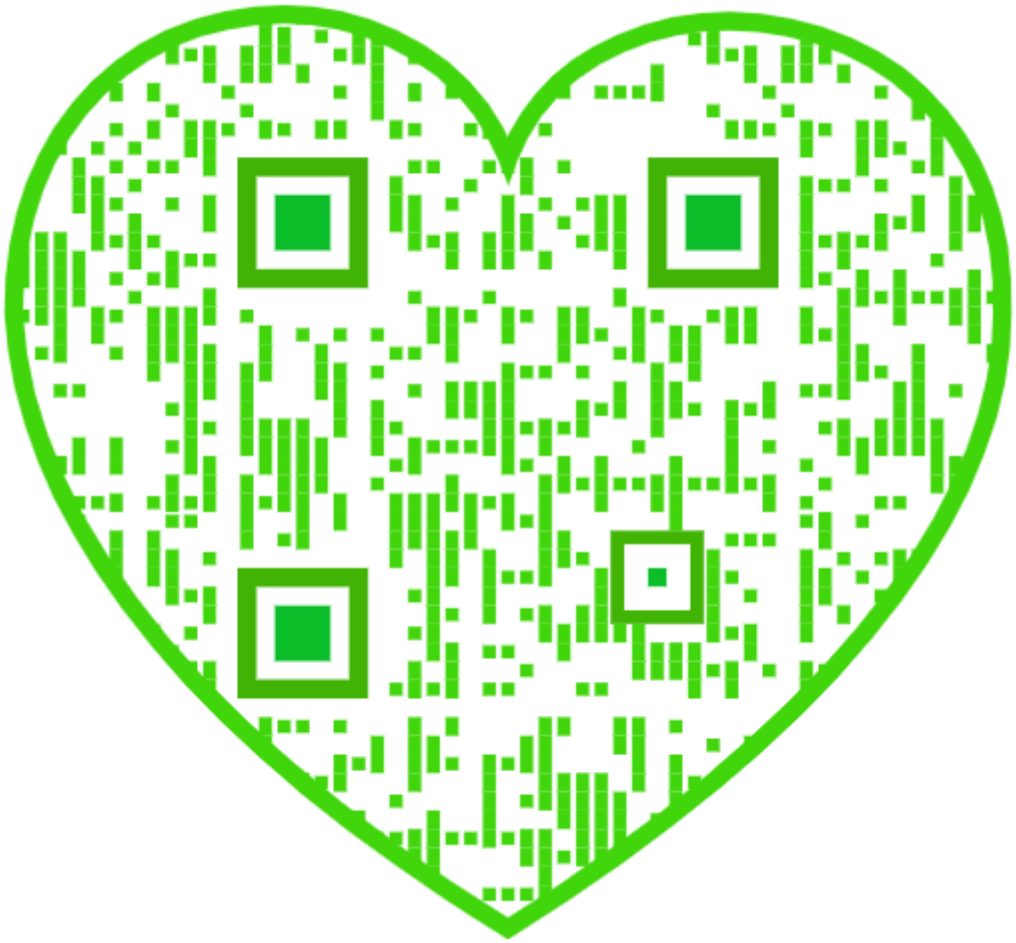
TEC-22 Scorpion

MANUAL

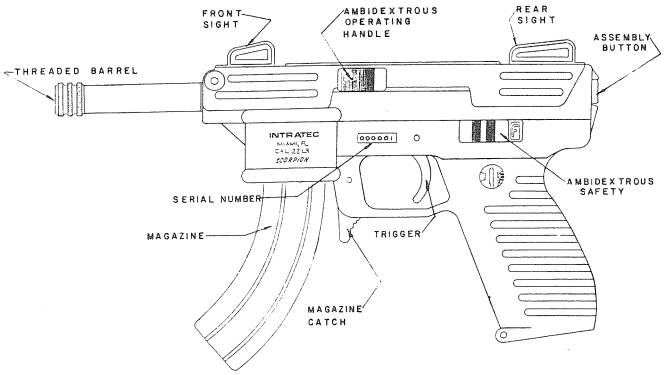
WARNING: READ MANUAL BEFORE USING THIS FIREARM

INTRATEC



INTRODUCTION

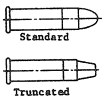
Congratulations:
You have just purchased a very unique firearm of which you can be extremely proud. The *Scorpion* was designed and manufactured in the United States. Extensive research and computer assisted development has been incorporated into this model. Thanks to the advanced design and modern high speed manufacturing techniques, we can assume low cost, without compromising quality in materials and workmanship.



DESCRIPTION

The *Scorpion* is a semi-automatic pistol which operates by elementary blowback. The sights are adjustable for windage and elevation. The slide type safety blocks the trigger and hammer preventing it from hitting the firing pin and striking the rim of the cartridge. The *Scorpion* is made of steel and reinforced nylon components.

TECHNICAL SPECIFICATIONS:

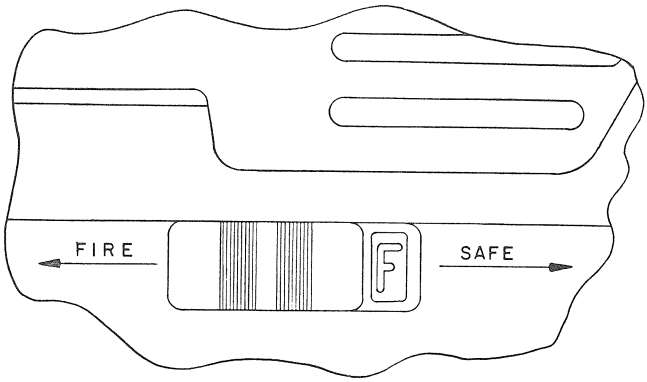
Ammunition	.22 LR High-velocity (only)
	NOTICE: Intratec magazines are made to function with Standard, High Velocity, Long Rifle Cartridges. Ammo with truncated heads, those with a sharp angle in the nose, can jam. Examples of truncated ammmo include Remington "New" Thunderbolt, Remington Viper, Yellowjackets, and any brand of Hollow Point Winchester. Also, hollow point ammo in general can cause malfunctions.
Weight unloaded	29 oz.
Overall length	11 3/16"
Barrel length	4"
Sight radius	6 1/2"
Front sight	Fully adjustable for windage
Rear sight	Fully adjustable for elevation
Max. width	1 5/8"
Height	6 3/16
Safety	Ambidextrous slide
Operation	Blow-back semi-automatic
Mag. capacity (std.)	30 rds.
Muzzle velocity	1000 f.p.s.

INSTRUCTIONS FOR USE

Before proceeding to use this weapon a word of caution is in order. The pistol is as safe to handle and use as we can make it, but there is no foolproof firearm. **Be sure that the muzzle is pointing in a safe direction at all times, whether the gun is loaded or not.** Make safe gun handling a habit. **Do not attempt to load and fire this weapon until you are thoroughly familiar with all its safety features and fully understand the operation of this firearm.**

SAFETY

Ambidextrous safety is engaged by sliding safety rearward until letter "S" is clearly showing (see diagram below). This action blocks the trigger from releasing the hammer. NOTE: Safety will not engage if hammer is not in a cocked position. Remember, all mechanical safeties can fail.



BEFORE LOADING

Be sure barrel & chamber are clean and free of grease or obstructions.

LOADING YOUR SCORPION

With the pistol pointing in a safe direction and your fingers away from trigger area, insert loaded magazine into magazine well. Pull ambidextrous operating handle all the way back, engaging the hammer, then simply release the handle. Your *Scorpion* is now ready to fire.

Keep finger away from trigger until ready to shoot.

SIGHT ADJUSTMENTS

Attention: Make sure pistol is empty and in safe condition before commencing adjustments.

Rear sight can be adjusted for elevation by turning screw in direction you want for point of impact.

Front sight can be adjusted for windage by first loosening screw in the bottom of the cover then moving front sight in opposite direction you want for point of impact. Re-tighten screw on bottom of cover.

DISASSEMBLY

With the gun in unloaded condition, press disassembly button, lift cover, and remove the bolt upward complete with latch button. Additional disassembly is not recommended for normal cleaning and inspection.

ASSEMBLY

The above process in reverse order. *NOTE: Before replacing insert pin into frame, cock the hammer* ***or*** *place safety in fire position* ***or*** *both operations.*

MALFUNCTIONING

Stoppages in the *Scorpion* are almost invariably caused by the ammunition or its' maintenance condition. Irregular or very short ejection indicates underpowered cartridges. You should also avoid unnecessary dry fire, which causes the bolt chamber, and or the firing pin, to be damaged.

General Rule: Point gun in safe direction
Remove the magazine
Remove misfired or jammed cartridge

If any of the above problems are not solved by cleaning, immediately discontinue the use of the firearm and contact INTRATEC to report malfunction and return for service.

WARRANTY

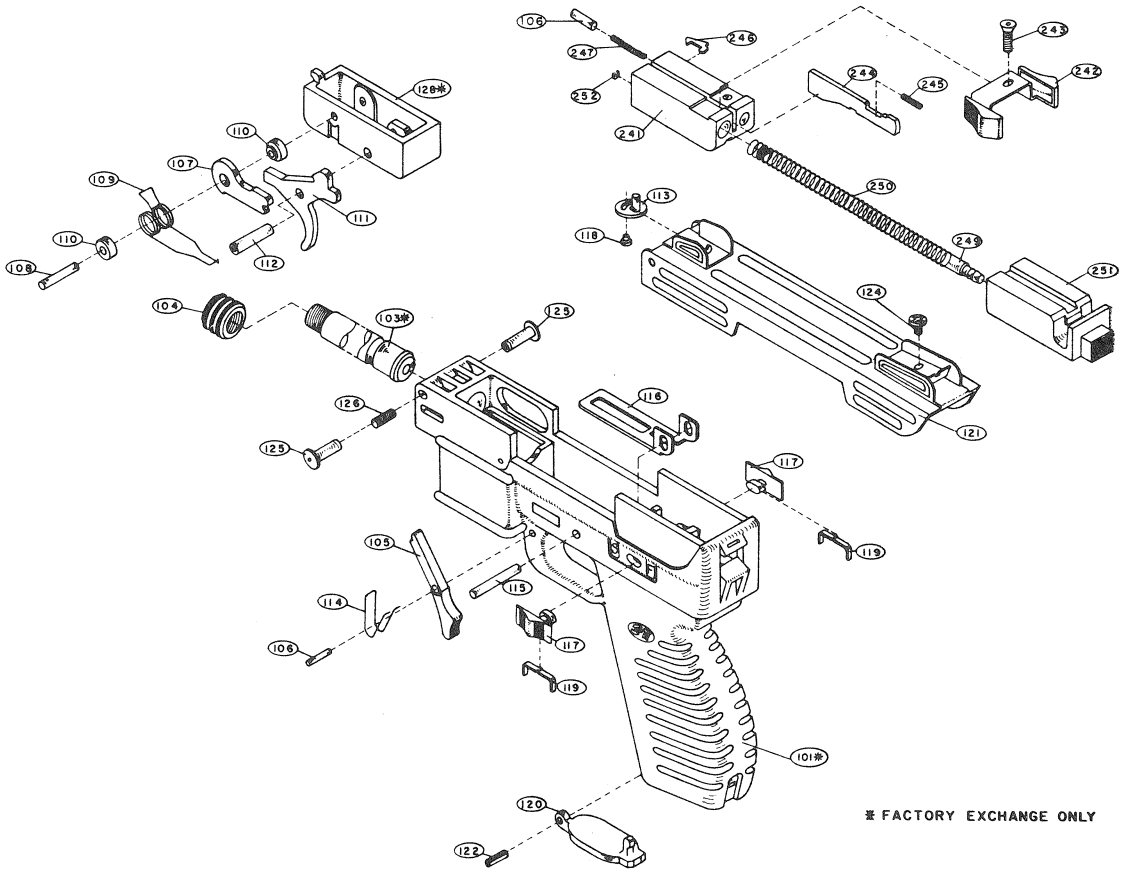
Failure to return the enclosed warranty card within 7 days will void the warranty on this product. This *Scorpion* is warranted against defects in materials and workmanship to the initial purchaser only. During the warranty period, INTRATEC will repair or, at its option, replace at no charge components that prove to be defective, provided the gun is returned, shipping prepaid, to INTRATEC.
This warranty does not apply if your *Scorpion* has been damaged by accident or misuse, or after any service or modification by other than INTRATEC, INTRATEC shall not be liable for consequential damages. NO OTHER WARRANTY, EXPRESS OR IMPLIED, IS PROVIDED.

SERVICE

Should your *Scorpion* require adjustment, repair, or refinishing, we sincerely recommend that the weapon be returned, unloaded, to the factory. There is no other way to insure that the work will be done in a properly equipped and staffed shop. All returns must include the following information: Full Name, Street Address, City, State, Zip Code and Phone Number.
NO GUN WILL BE ACCEPTED FOR REPAIR IF NOT COMPLETE OR IF RECEIVED LOADED.

CARE AND CLEANING

To ensure proper functioning, your *Scorpion* should be disassembled and cleaned at reasonably frequent intervals, preferably always after shooting.
Use any good commercial solvent, and after cleaning, lubricate sparingly with a light weight gun oil. Outside surfaces may be protected from corrosion by coating lightly with rust inhibiting oil or grease. Be careful not to drop magazines, as they may be sufficiently deformed to cause malfunctions. Always keep ammunition away from gun during cleaning.



* FACTORY EXCHANGE ONLY

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PARTS LIST

*Factory exchange only

*	300101 Frame		300122 Butt pin
*	300103 Barrel		300124 Rear sight elevation Screw
	300104 Thread cover		300125 Cover axis
	300105 Magazine catch		300126 Cover axis screw
	300106 Magazine catch axis and extractor pin	*	300128 Insert
	300107 Hammer	*	300241 Bolt
	300108 Hammer axis		300242 Operating handle
	300109 Main spring		300243 Operating handle screw
	300110 Hammer bushing		300244 Firing pin
	300111 Trigger		300245 Firing pin spring
	300112 Trigger bushing		300246 Extractor
	300113 Front sight		300247 Extractor spring
	300114 Magazine catch spring		300249 Recoil spring guide (sub assembly with latch button)
	300115 Insert pin		
	300116 Safety		
	300117 Safety button		300250 Recoil spring
	300118 Front sight screw		300251 Latch button
	300119 Safety spring		300252 E-ring
	300120 Butt		300360 Magazine 30 rnd.
	300121 Cover		

12405 S.W. 130 Street
Miami, FL 33186